

Specification and Application Data

Rating Range - 60 Hz Operation

Standby:	336-354 420-442
Prime:	 320-321 400-402

Elecon industrial generators are efficient and reliable, providing a versatile source of power for standby or prime power applications. All generator sets and components are factory built and productions tested. The genset features a John Deere 4-cycle diesel engine certified by the EPA to Tier 3 non-road emission regulations, and an AC high capability alternator regulated by an automatic voltage regulator. The set is unified by a heavy-duty chassis, and is protected by a best-in-class sound attenuated enclosure.

Features

- Engine generator set tested to ISO 8528-5.
- Genset engine certified by the Environmental Protection Agency (EPA) to Tier 3 non-road emission regulations.
- The brushless, 12-wire, single bearing, generator has 4 poles, an automatic voltage regulator, and permits broad range reconnect ability.
- Genset is CSA certified.
- Vibration isolation rubbers eliminate the need of vibration spring isolators.
- Global product support.
- Operations and maintenance manuals.
- One-Year Warranty with extended warranties available.
- Heavy-duty construction, designed for use in prime or standby applications.
- Assembled in Canada.

Voltage Ph Hz		Hz	150°C Rise STANDBY Rating		125°C Rise PRIME Rating			
N-L L-L			kW	kVA	Amps	kW	kVA	Amps
120/208	3	60	336	420	1166	320	400	1110
120/240	3	60	336	420	1010	320	400	962
277/480	3	60	354	442	532	321	402	483
347/600	3	60	354	442	425	321	402	386

Genset Ratings

Ratings: Standby ratings are continuous for the duration of any power outage. No overload capacity is specified at this rating. Prime ratings are continuous per BS5514, DIN 6271, IDO-3046, and IEC34-1, with 10% overload capacity one in twelve hours. Larger alternators may be used to meet special application requirements. Elecon reserves the right to change the design or specifications without notice and without any obligation or liability whatsoever.

General Guidelines for Deration:

ALTITUDE: Derate 1.5% per 1000 ft (305 m) elevation above 3300 ft (1003 m).

TEMPERATURE: Derate 0.5% per 10°F (5.5°C) temperature above 77°F (25°C).

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Engine Specifications

GENERAL DATA		
Manufacturer		John Deere
Engine Model		6135HF485
EPA Certification		Tier 3
Rated	RMP	1800
Nominal Power (PRIME)	kW - HP	365 489
Nominal Power (STANDBY)	kW - HP	401 528
Engine Type		Diesel 4 Stroke
Injection Type		Unit Injection
Aspiration Type		Turbocharged
Cylinder Arrangement		6 - L
Bore and Stroke	(mm) - in	(132 x 165) 5.20 x 6.50
Displacement	L - in ³	13.5 824
Cooling System		Liquid (Cool-Guard II)
Governor Type		Electronic
Air Cleaner Type		Medium duty w/ double cartridge
Compression Ratio		16.0 : 1

Application Data

EXHAUST SYSTEM		PRIME	STANDBY
Manifold Type		Dry	Dry
Outlet Diameter	mm - in	160 -	6.304
Max. Temperature at Full	°C	417	446
Load	°F	783	835
Exhaust Gas Flow -	kg/h - lb/h	1638 - 3611.16	1890 - 4166.73
Exhaust Gas Flow -	(m³/min) - ft³/min	(65) - 2295	(75) - 2649
Max. Allowed Back Pressure	(mm/H ₂ O) - in/H ₂ O	1016	i - 40

COOLING SYSTEM		
Engine Cooling Air Flow	m³/s - ft³/s	13.7 - 483.6
Generator Cooling Air Flow	m³/min - ft³/min	59.4 - 2097.7
Total Cooling Air Flow		
(engine + generator + combustion)		
Open Skid Version	m³/min - ft³/min	1829.0 - 64,590.5
Sound Attenuated Version	m³/min - ft³/min	2377.0 - 83,942.0
Total Cooling Capacity	L - gal	65.0 - 17.2
Antifreeze Recommended	L - gal	32.5 - 8.6

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LUBRICATION SYSTEM		
Oil Filter Quantity + Type		1 x Cartridge
Oil Pan Capacity	L - gal	50 - 13.2
Oil Pan Capacity with Filter	L - gal	40 - 10.56
Oil Cooler		Water Cooled
Recommended Oil		15W-40 or API CI-4 PLUS or CI-4
Specific Oil Consumption Full Load	% fuel	<0.1%
Oil Press	(psi) - kPa	42 - 287

VENTILATION REQUIREMENTS		
Air Requirement for Combustion (at 100% load/rated speed)	m³/h - ft³/h	1980 - 69,900
Heat Rejected to Ambient		
From Engine	kW - btu/min	194 - 11,042
From Alternator	kW - btu/min	4.4 - 250.40

ELECTRICAL SYSTEMS		12 V	24 V
Ground (negative/positive)		Negative	Negative
Volts (DC)	V	12	24
Ampere Rating	Amp	90	65
Starter Motor Rated Voltage (DC)	V	12	24
Starter Motor Rated	kW / HP	2.03 / 2.76	2.03 / 2.76
Min. Cold Cranking Amps	Amp	1900	1900

FUEL SYSTEMS		
Recommended Fuel		#2 Diesel
Fuel Supply Line min. ID	mm - in	13 - 0.5
Fuel Return Line min. ID	mm - in	10 - 0.38
Fuel Pump Type		Engine Driven
Secondary Filter		2 µm
Secondary Water Separator		Included

FUEL CONSUMPTION	PRIME Rating		STANDBY Rating	
FUEL CONSOMPTION	L/h	gal/h	L/h	gal/h
100% Load	88.0	23.2	100.0	26.4
75% Load	65.9	17.4	72.9	19.3
50% Load	47.4	12.5	51.8	13.7
25% Load	27.1	7.1	30.6	8.1

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Alternator Specifications

GENERAL DATA				
Manufacturer	Stamford			
Model (480 V)	HCI 444 E			
Alternator Type	4 poles, rotating field			
Exciter Type	Brushless, self-excited			
	PMG (optional)			
Leads Quantity + Type	12, reconnectable			
Stator Pitch	2/3			
Material	Class H			
Temperature Rise	150 °C Standby			
	125 °C Prime			
Bearing Quantity + Type	Single bearing sealed			
Coupling	Flexible disc			
STD Regulator	SX440			
PMG Regulator or EBS	Opt MX341, Opt MX321			
STD Regulator Load Acceptance	+/- 1.5%			
PMG Regulator Load Acceptance	+/- 1%, +/- 0.5%			

SOUND ATTENUATED MODEL

Standard Size		Length >	Width	x Height
(with extended	mm	4500	x 1800 x	2342
capacity, tank)	in	177.2	x 70.9 >	x 92.2
Dry Weight				
(with standard	kg lb	5	500 12,12	25
accessories)				
Fuel Tank	L gal	740 195.4		
Capacity	L gai	740 195.4		
Run Time (hr)	100%	75%	50%	25%
Prime Power	30.5	11.2	15.6	27.4
Standby Power	27.9	10.1	14.3	24.2
Noise Level	7 m	79 dBA		

OPEN SKID MODEL

		Length x Width x Height
Overall Size	mm	3175 x 1575 x 2185
	in	125 x 62 x 86
Dry Weight		
(with standard	kg lb	3310 7295
accessories)		
Fuel Tank	Optional	
Capacity		Optional



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